Design and Performance of a Pilot-Scale Constructed Wetland Treatment System for Removing Oil and Grease from Oilfield Produced Water Horner, Jennifer E.¹; Pardue, Michael ¹; Pham, Minh Phung Thi ¹; Castle, James ¹; Rodgers, John H.²; Myers, James E.³; Gulde, Cynthia M.³ (1) Environmental Engineering & Earth Sciences, Clemson University, Clemson, SC. (2) Forestry & Natural Resources, Clemson University, Clemson, SC. (3) Chevron Energy Technology Company, Houston, TX.

Pilot-scale experiments were performed to evaluate application of constructed wetland systems to treating simulated oilfield produced water (OPW) containing oil and grease (O&G) at concentrations up to 100 mg/L. The water studied also contained Zn, Ni, and Mn at initial concentrations of 0.50, 0.37, and 5.00 mg/L, respectively. Objectives of the study were: 1) design and build pilot-scale constructed wetland treatment systems (CWTSs) to renovate simulated OPW containing O&G and metals; and 2) measure treatment performance of the pilot-scale systems. Specific biogeochemical pathways for treatment of the simulated OPW were targeted in the design of two series of subsurface vertical flow (SSF) wetland reactors planted with Phragmites australis (reeds) and a single series of free water surface (FWS) wetland reactors planted with Typha latifolia (cattails). The design targeted removal of O&G through oxidation and removal of metals by sulfide formation and sorption. O&G concentration decreased to below the method detection limit (~1.6 mg/L) in SSF and FWS series effluent for targeted influent concentrations of 10, 25, 50, and 100 mg/L. COD removal was consistent with the decrease in O&G concentration; background concentrations of 5-8 mg/L COD were achieved in system effluents. The SSF CWTSs achieved a removal efficiency (defined as percent concentration decrease from influent to effluent) of approximately 65 to 99% for metals; the FWS CWTS achieved removal of approximately 40 to 92% for metals. Seven-day static-renewal bioassays with Ceriodaphnia dubia and Pimephales promelas were performed to assess biological treatment performance of the systems. Prior to treatment, statistically significant (ANOVA) mortality was observed for C. dubia and P. promelas exposed to 1.56% and 12.5% dilutions of untreated water, respectively. Following treatment in SSF wetland series, no significant mortality was observed in C. dubia at 12.5% treated water and P. promelas at 25% treated water. These data indicate that pilot-scale SSF and FWS CWTSs can decrease concentrations of O&G and selected metals from simulated OPW, and that treatment can increase survival of C. dubia and P. promelas. Seed germination and early growth studies indicate that a variety of seeds can be germinated and that the treated water can support early growth of food crops, which is encouraging for reuse of OPW following treatment in a CWTS.